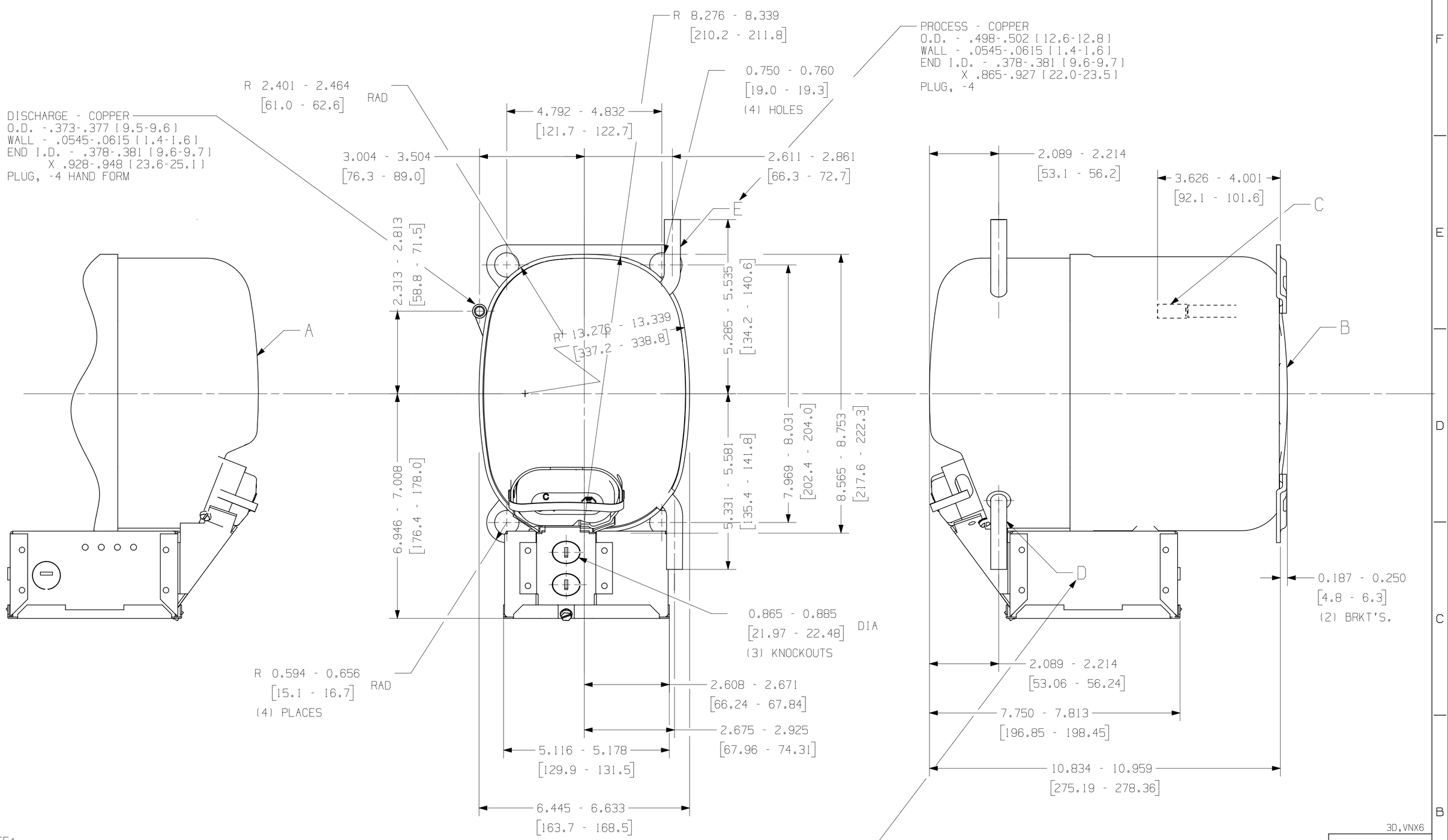
DRAWING NO.
DCAJ435



NOTE:
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.
3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.
4. SEE DWG. #AHT1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.
▲5. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.

A	HA635-11
B	HA634
C	34366-2
D	34849
E	34849

SUCTION - COPPER
O.D. - .498-.502 [12.6-12.8]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .378-.381 [9.6-9.7]
X .865-.927 [22.0-23.5]
PLUG, -4

DIMENSIONING = INCHES / MILLIMETERS OR INCHES [MILLIMETERS]

3D,VNX6

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AJ

REL	LT	LC	CHANGE	DATE
A	—	—	EC41821 REDRAWN IN 3D NO CHANGE #232883-2	TS 04JAN12

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DIS.CODE 34D

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TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN

MATERIAL NOTED

DRAWING NO. DCAJ435

BANNER